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<b>(54) Title:</b> FORMULA AND METHOD FOR THE PREVENTION AND TREATMENT OF HYPERCHOLESTEROLEMIA AND CELLULAR HYPERPROLIFERATIVE DISORDERS  <b>(57) Abstract</b>  The present invention provides a formula and method for the prevention and treatment of hypercholesterolemia and cellular hyperproliferation. More specifically, the present invention provides a method for administering a formula including glucaric acid or a pharmaceutically acceptable salt thereof for the prevention and treatment of hypercholesterolemia and cellular hyperproliferation in humans and animals. It has been determined that glucaric acid and pharmaceutically acceptable salts thereof significantly lower the total and LDL level of serum cholesterol and inhibit cellular hyperproliferation when administered in therapeutic amounts. It is intended that glucaric acid or a pharmaceutically acceptable salt thereof is employed alone or in combination with other medicinal agents for the prevention and treatment of hypercholesterolemia and cellular hyperproliferation.		

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FORMULA AND METHOD FOR THE PREVENTION  
AND TREATMENT OF HYPERCHOLESTEROLEMIA AND  
CELLULAR HYPERPROLIFERATIVE DISORDERS

5           Hypercholesterolemia and cellular hyperproliferative disorders are causative factors in several different pathologies, many of which cause death. For example, hypercholesterolemia, also including hyperlipidemia for purposes of the present invention, is a contributing factor in the development of heart disease and stroke. Heart disease is the single biggest cause of death in the United States. Cellular hyperproliferative disorders include such diseases as psoriasis vulgaris, dysplastic skin diseases, pigmentary skin diseases, Kaposi's sarcoma; chronic adult respiratory syndrome, large granular lymphocyte/natural killer cell proliferative disease, haemopoietic proliferative disorders, B-cell proliferative disorders, pigmented villonodular synovitis, proliferative diseases of retinal cells, and some cancers. Although several of the cellular proliferative disorders only cause discomfort and patient suffering, several, such as cancer, may be fatal. In the United States alone, tens of thousands of people die from cancer each year, and additional tens of thousands suffer from the numerous other cellular hyperproliferative disorders.

          High levels of blood cholesterol and blood lipids are conditions involved in the onset of arteriosclerosis. Arteriosclerosis is a major factor in the development of heart disease and stroke. Among the numerous studies into the origin of hyperlipidemia, and familiar hypercholesterolemia, various dietary components, such as, lipids, proteins, carbohydrates, dietary fibers, and trace metals, have been investigated. It is commonly assumed that plethoric diets high in fats and cholesterol are a major cause in the development of hypercholesterolemia. Moreover, plethoric diets are

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known to be associated with increased levels of low density lipoproteins (LDL), very low density lipoproteins (VLDL), and high density lipoproteins (HDL) (1,2).

5           Studies have shown that the incidence of coronary heart disease rises in linear fashion with the level of serum cholesterol. In the United States coronary heart disease kills many thousands of people annually. Because high serum cholesterol levels are directly related to  
10 coronary heart disease, reducing serum cholesterol levels is a major health concern in the United States.

          Serum cholesterol levels that are generally accepted as within normal ranges in the United States are higher  
15 than those found among comparable individuals in populations with a low incidence of arteriosclerosis. The optimal serum cholesterol for a middle-aged American man is probably about 200 mg/100 ml, or less. For practical purposes, hypercholesterolemia is generally  
20 defined as any value above the 95th percentile for the population, which in Americans ranges from about 230 mg/100 ml in individuals less than 20 years old, to about 300 mg/100 ml in individuals greater than 60 years old. These limits are, however, probably excessive because of  
25 the known risk of cholesterol values at these levels. As an alternative method, practicing physicians frequently use a convenient rule of thumb which holds that any level of serum cholesterol greater than about 200 mg/100 ml plus the person's age should be considered abnormal.  
30 Even these limits may be too high.

          Once a patient has been diagnosed as suffering from hypercholesterolemia the first, and most common, method of therapy is diet modification, e.g., the strict  
35 avoidance of the sources of cholesterol and saturated fats. The patient is instructed to avoid meat,

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especially organ meats and obviously fat, egg, whole milk, cream, butter, lard, and saturated cooking fats. These foods are replaced in the patient's diet with foods low in saturated fat and cholesterol, e.g., fish, vegetables, poultry, polyunsaturated oils, and margarine. However, because this therapy requires a dramatic lifestyle change and the substituted foods are generally less flavorful, patient compliance is very poor.

Once it is determined that dietary restrictions have not accomplished the desired end, pharmaceutical therapy is instituted. Hypocholesterolemic agents enjoy wide use and acceptance in the medical community as an alternative to dietary restrictions. Cholestyramine, a bile acid sequestrant, is a hypocholesterolemic agent which is effective in lowering serum cholesterol, especially when coupled with diet restrictions. A dosage of about 16 to about 32 grams in 2 to 4 divided daily doses will, for example, lower LDL levels by 25 to 50%, probably by increasing LDL removal. However, cholestyramine is associated with side effects, such as constipation and poor taste that limit general patient acceptance. Further, cholestyramine and another hypocholesterolemic drug, candicidin, apparently increased azoxymethanol-induced bowel tumorigenesis in the rat (3,4).

A further hypocholesterolemic agent, niacin is useful in hypercholesterolemia, but the high dosage required, three to nine grams per day in divided dosage with meals, coupled with the side effects of gastric irritability, hyperuricemia, hyperglycemia, flushing and pruritus, prevents its general use. Niacin is most effective when combined with cholestyramine.

Thyroid analogs, e.g., D-thyroxine, effectively lower LDL levels, but are contraindicated in patients

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with suspected or proven heart disease. Further, since these agents mimic thyroid hormone, they produce a plethora of untoward effects in the body. Accordingly, these agents have no little or no place in the therapy of the typical hypercholesterolemia patient. Other agents which are presently utilized are generally less effective than strict dietary management.

Heart disease kills tens of thousands of Americans every year. The major cause of heart disease is the accumulation of plaque in the coronary arteries. This accumulation is presumably caused by excessively high levels of serum cholesterol. However, there is still no effective hypocholesterolemic agent commercially available that has found wide patient acceptance.

In light of the enormity of this problem, it would be extremely advantageous to provide a hypocholesterolemic agent which effectively lowers serum cholesterol in a human without the attending side effects typically associated with previous hypocholesterolemic agents. Further, it would be advantageous to provide a hypocholesterolemic agent which is effective when administered to a patient in need thereof in a relatively small dose. Another and important advantage is realized by providing a hypocholesterolemic agent which is administered multiple times or once daily, particularly if a slow release formulation is used. It would also be advantageous to provide a hypocholesterolemic agent which is incorporated into a vehicle, such as a multivitamin and mineral tablet, and administered daily to the general population to prophylactically protect the population against hypercholesterolemia. A still further advantage would be realized in providing a hypocholesterolemic agent which is safely, and inexpensively added to foodstuffs intended for consumption by the general



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population, and thereby provide prophylactic protection against hypercholesterolemia.

Cellular hyperproliferative disorders are generally characterized by the hyperproliferation and incomplete differentiation of cells. For example, in psoriasis vulgaris there is a hyperproliferation of incompletely differentiated cells of the epidermis. Presently, it is not fully understood what causes certain cells to reproduce rapidly when the host has no apparent need for them. Since growing evidence suggests that cellular hyperproliferation is involved with chemically induced carcinogenesis, the inhibition of cellular proliferation may also be an effective tool for prevention of certain cancers. Accordingly, the inhibition of cellular proliferation may be an effective tool for preventing psoriasis vulgaris, dysplastic skin diseases, pigmentary skin diseases, Kaposi's sarcoma and several other diseases associated with the hyperproliferation of cells such as chronic adult respiratory syndrome, large granular lymphocyte/natural killer cell proliferative disease, haemopoietic proliferative disorders, B-cell proliferative disorders, pigmented villonodular synovitis, or hairy cell leukemia, or proliferative diseases of retinal cells, for example. In light of the relation between the hyperproliferation of cells and several diseases, it would be extremely advantageous to provide an antiproliferation agent which effectively inhibits cellular hyperproliferation in a human with little or no side effects. Further, it would be beneficial to have an antiproliferative agent which is effective when administered to a patient in need thereof in a relatively small dose. Another and important advantage is realized by providing an antiproliferative agent which may be administered once daily. It would also be advantageous to provide an antiproliferative agent

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which is incorporated into a vehicle, such as a multivitamin and mineral tablet, and administered daily to the general population to prophylactically protect the population against cellular hyperproliferation. A still  
5 further advantage would be realized in providing an antiproliferative agent which is safely, and inexpensively added to foodstuffs intended for consumption by the general population, and thereby provide prophylactic protection against the disease  
10 typically associated the with hyperproliferation of cells.

Considering the morbidity and mortality created by both of the above condition, i.e., hypercholesterolemia,  
15 and the hyperproliferation of cells, it would be extremely advantageous to provide one agent which prevented or treated both conditions simultaneously. Further, since both conditions affect the general population, it would be advantageous to provide a  
20 sustained release preparation, such as a multivitamin and mineral tablet which could be administered to prevent these conditions in the general populations. It would also be of benefit to provide a multivitamin and mineral preparation which contained agents which acted  
25 synergistically to prevent or treat hypercholesterolemia and the hyperproliferation of cells.

One aspect of the invention is directed to a method for the prevention and treatment of hypercholesterolemia.  
30 A further aspect of the present invention is directed to a method for the prevention and treatment of cellular hyperproliferation. According to this method, an animal is administered a pharmaceutical formulation including a therapeutically effective amount of glucaric acid or a  
35 pharmaceutically acceptable salt thereof. The animal is preferably a human. The pharmaceutical formulation may be

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a tablet, capsule, suspension, or solution. The pharmaceutical formulation may be administered by mouth or by injection.

5           The pharmaceutically acceptable salt is preferably selected from the groups consisting of calcium glucarate, sodium glucarate, potassium hydrogen glucarate, and magnesium glucarate.

10           In accordance with a preferred embodiment, a human is administered daily a sustained release pharmaceutical formulation including from about 200 mg to about 8,000 mg of glucaric acid or a pharmaceutical acceptable salt thereof. In combination with the glucaric acid the  
15           pharmaceutical formulation also includes a multiplicity of vitamins, minerals and micronutrients. The preparation is intended as prophylactic protection against the onset of hypercholesterolemia and cellular hyperproliferation.

20           As an alternative to the above preferred embodiment, a method is provided for the prevention of hypercholesterolemia and/or cellular hyperproliferation in a population of humans and animals. The method provides for adding to a selected foodstuff a  
25           predetermined amount of glucaric acid or a pharmaceutical acceptable salt thereof, and thereafter, providing a sufficient quantity of the foodstuff to the population of humans and animals such that the humans and animals ingest a therapeutically effective amount of glucaric  
30           acid or a pharmaceutically acceptable salt thereof.

          The present invention provides a formula and method for the treatment of hypercholesterolemia and cellular hyperproliferation. More specifically, the present  
35           invention provides a method for administering a formula including glucaric acid or a pharmaceutically acceptable

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salt thereof for the prevention and treatment of hypercholesterolemia and cellular hyperproliferation in humans and animals. It has been determined that glucaric acid, and the pharmaceutically acceptable salts thereof, significantly lower the total level of serum cholesterol and LDL in animals when administered in therapeutic amounts while simultaneously inhibiting cellular hyperproliferation. It is intended that glucaric acid or a pharmaceutically acceptable salt thereof is employed alone or in combination with other medicinal agents for the prevention and treatment of hypercholesterolemia and/or cellular hyperproliferation.

D-Glucaric acid (glucaric acid) is a six-carbon, straight-chain dicarboxylic acid and is sometimes referred to as D-saccharic acid. Chemically, a schematic formula for D-glucaric acid is  $\text{COOH}-(\text{CHOH})_4-\text{COOH}$ . The salts of D-glucaric acid (glucaric acid) are referred to as D-glucarates (glucarates), e.g., calcium glucarate, sodium glucarate, magnesium glucarate, and potassium hydrogen glucarate.

Glucaric acid and the salts thereof are normal metabolic products in mammals. In both human and rat liver (5) as well as skin (6) glucuronic acid was found to be enzymatically oxidized to glucaric acid. Glucaric acid is the sole end product of the glucuronic acid pathway in guinea pigs and primates (7). Significant interindividual differences have been reported (8) in normal healthy populations. It was observed (9) that the urinary excretion of glucaric acid in cancer patients and tumor-bearing rats was significantly lower than in healthy controls. In mice with experimental tumors and in cancer patients, uninvolved liver tissue was found to have a lowered glucaric acid level (7). Further, studies have shown that cancerous tissues lack the glucaric acid-

synthesizing system (7).

The physiological function of glucaric acid/glucarate remains unclear, although it appears to be an important carbohydrate for cell viability and homeostasis. It is not known if glucaric acid is an essential nutrient for normal subjects. Some plants have been analyzed as identifiable sources rich in glucaric acid (10,11). Recently glucaric acid/glucarate have been found in cruciferous vegetables (12). Glucaric acid/glucarate content is high in young seedlings and sprouts but low in respective seeds (13). Glucaric acid/glucarates are generally non-toxic, and no adverse effects have been observed from prolonged feeding of potassium hydrogen glucarate to rats (14,15) or calcium glucarate to rats (16) and mice (17).

In accordance with one important aspect of the present invention, a medicament is provided including therapeutic amounts of glucaric acid or a pharmaceutically acceptable salt thereof useful in the treatment and prevention of hypercholesterolemia cellular and hyperproliferation. With respect to hyperproliferation, the present inventors have determined that, by administering therapeutic amounts of glucaric acid/glucarate, total serum cholesterol could be significantly reduced. Studies with this compound demonstrated that HDL, LDL, and VLDL were reduced and, most significantly, serum LDL was reduced. Further, studies have shown that glucarates are generally non-toxic and cause little or no side effects in the individual being treated.

With respect to the antiproliferative effects of glucaric acid, the present inventors have determined that glucaric acid inhibits cellular hyperproliferation in

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animals. Since cellular hyperproliferation is related not only to the development of certain cancers but also other diseases, e.g., psoriasis vulgaris, dysplastic skin diseases, pigmentary skin diseases, Kaposi's sarcoma and  
5 several proliferative disorders, it is believed that the use of glucarates for this purpose would be a significant departure from prior method of preventing or treating diseases associated with cellular hyperproliferation.

10 In accordance with one aspect of the present invention, a method is provided wherein an individual in need thereof is administered a pharmaceutical formulation including a therapeutically effective amount of glucaric acid or a pharmaceutically acceptable salt thereof. The  
15 inventive method is intended to reduce cholesterol in those individuals suffering from hypercholesterolemia and to inhibit cellular hyperproliferation in those individuals in need thereof. Further the formulation and method is intended to prevent the onset of  
20 hypercholesterolemia and/or cellular hyperproliferation in those individuals at risk of developing it. The present inventors have demonstrated that glucarates significantly lower total serum cholesterol in rats, and it is believed that this therapeutic effect will also be  
25 observed in humans. Moreover, the present inventors have also demonstrated that glucarates inhibit cellular proliferation. It is intended that this discovery be applied beneficially to treat those individuals suffering from cellular hyperproliferation disorders.

30

Glucaric acid or glucarates may be compounded in numerous acceptable pharmaceutical formulations. Preferable pharmaceutical formulations include tablets, capsules, insufflations, syrups, suspensions, solutions,  
35 suppositories, injections, and any sustained release preparation thereof. More preferable, the compound is

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incorporated into a sustained release tablet or capsule which will provide a hypocholesterolemic and antiproliferative therapeutic effect for the longest possible duration. Thus, the individual receives the maximum benefit from the compound, and patient compliance is increased because the dosage form is administered daily. Injections which are useful in the practice of the present invention include intravascular (e.g., intravenous or intraarterial) subcutaneous, intramuscular, intralymphatic, intraperitoneal, and intrapleural. The most preferable route of the administration for an injection is, however, intravenous.

The pharmaceutical formulation administered to the individual in need thereof preferably includes a therapeutically effective amount of glucaric acid or a pharmaceutically acceptable salt thereof. Preferably the individual is administered daily from about 10 mg to about 16,000 mg of glucaric acid or a pharmaceutically acceptable salt thereof per day compounded as a single or divided dose. More preferably the individual is administered from about 200 mg to about 8,000 mg per day.

The preferred pharmaceutically acceptable salt of glucaric acid includes any salt of glucaric acid which is both non-toxic and does not substantially diminish the therapeutic effect of the compound. For example, preferred pharmaceutically acceptable salts of glucaric acid include calcium glucarate, sodium glucarate, magnesium glucarate, and potassium hydrogen glucarate. More preferably, however, the pharmaceutical formulation includes potassium hydrogen glucarate and/or calcium glucarate.

In accordance with a further aspect of the

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invention, glucaric acid and/or glucarate is incorporated as a hypocholesterolemic or antiproliferative agent into nutritional compositions containing vitamins, minerals and/or other micronutrients, e.g., a multivitamin and mineral preparation. Preferably, the glucarate moiety acts as a carrier for minerals such as calcium and potassium. According to this embodiment of the invention, glucarates are included in therapeutic, non-toxic, amounts in a multivitamin supplement as a preventive measure to protect the general population against the onset of hypercholesterolemia and/or cellular hyperproliferation. Such formulas may be prepared according to manufacturing techniques well known in the pharmaceutical art, and in a variety of dosage forms, such as, tablets, capsules, and liquids or sustained release formulations thereof.

According to a further aspect of the invention, glucaric acid and/or glucarates are incorporated in therapeutic amounts into foodstuffs and are consumed by the general population. Presently, many foodstuffs are enriched by the addition of vitamins and mineral supplements, for example, breads, cereals, milk and fruit juices. Glucarates may be added to these products in the same conventional manner in which vitamins or minerals are added to enrich foods. For example, calcium glucarate or potassium hydrogen glucarate may be added to a food product, thereby advantageously providing both a mineral supplement, e.g., calcium and potassium, and prophylactic protection against the onset of hyperproliferative diseases and hypercholesterolemia. Accordingly, the further enrichment of these products with glucaric acid and/or a glucarate will advantageously provide the consuming public with an inexpensive, safe, and convenient alternative for preventing the onset of hyperproliferative diseases and hypercholesterolemia.



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As indicated herein above, glucarates are safe, effective hypocholesterolemic and antiproliferation agents. In accordance with one aspect of this invention, glucarate is preferably utilized or administered in combination with a multivitamin and mineral formulation. Preferably, such a formulation is administered as a single sustained release dose.

The following examples are presented to illustrate preferred embodiments of aspects of the present invention but are not intended to limit the scope of the invention unless otherwise specifically so stated in the claims appended hereto.

Example 1  
Hypocholesterolemic and Antiproliferative  
Properties of Glucarate-Containing  
Nutritional Compositions

Calcium D-glucarate was incorporated to the AIN-76A diet (18,19) at the concentration of 17.5 or 35 mmol/kg diet with no changes in the level of any essential micronutrient. Specifically there was no change in the level of calcium and phosphorus. The AIN-76A or glucarate-containing AIN-76A diets were fed ad libitum to female Sprague-Dawley rats beginning at 40 days of age. Food intake and body weight were monitored periodically. There was no statistically significant difference in food intake or weight gain. DNA labeling indices were measured in 55-day-old rats. Four animals from each dietary group were injected at 9:00 a.m. with a single intraperitoneal dose of [<sup>3</sup>H-methyl]thymidine (1.0  $\mu$ Ci/g

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body weight; specific activity 88 Ci/mmol (Amersham, Arlington Heights, IL) Animals were fasted overnight before they were injected with [<sup>3</sup>H-methyl]thymidine. The animals were sacrificed one hour after injection. Colons  
5 and small intestines were removed and processed for histology, followed by autoradiography using standard procedures (20). At least 10 and at most 20 complete longitudinal sections of full crypts were evaluated per animal for number and position of labeled cells and  
10 number of cells along the crypt columns. Labeling indices for whole crypt height, mean position of the uppermost labeled cells and crypt height were determined for each dietary group.

15       Remaining animals were sacrificed after 8 weeks on their respective diets. Animals were fasted overnight before they were sacrificed. All animals were killed between 9:00 and 11:00 a.m. to minimize potential diurnal variations. The blood serum was obtained from rats and  
20 analyzed for their total cholesterol, triglycerides and lipoprotein cholesterol (21). The test methodologies, all run on a Roche Cobas Mira according to the procedure recommended by manufacturer, were as follows. Total cholesterol was assayed using a sequential enzymatic  
25 reaction forming a quinoneimine dye in one step. Triglycerides in serum were hydrolyzed by lipase to free fatty acids and glycerol to form red chromogen. HDL was

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separated by isoelectric-polyanionic precipitation of LDL, using phosphotungstate as precipitation reagent. HDL cholesterol (HDL-C) was then assayed as described above for total cholesterol. LDL cholesterol (LDL-C) and VLDL cholesterol (VLDL-C) were calculated using the following formulas:  $VLDL = \text{Triglycerides}/5$ ;  $LDL-C = \text{Total cholesterol} - (VLDL-C + HDL-C)$ . These formulas are from human medicine and are not considered valid at triglyceride levels  $>400$  mg/dl). The data obtained is summarized in tables 1-3 below.

Table 1. Effect of Dietary Glucarate on Serum Cholesterol Levels in Female Sprague-Dawley Rats<sup>a</sup>

	AIN-76A	Glucarate-Containing AIN-76A	
		17.5mmol/kg	35 mmol/kg
Total cholesterol	110.8 $\pm$ 2.7	100.3 $\pm$ 4.0 <sup>b</sup>	95.2 $\pm$ 3.7 <sup>c</sup>
Total Triglycerides	56.7 $\pm$ 4.8	54.7 $\pm$ 3.5	51.4 $\pm$ 4.1
HDL-C <sup>d</sup>	87.3 $\pm$ 3.6	82.9 $\pm$ 3.9	79.8 $\pm$ 3.4
LDL-C <sup>e</sup>	9.6 $\pm$ 0.9	6.7 $\pm$ 1.3	6.6 $\pm$ 0.9 <sup>f</sup>
VLDL-C <sup>g</sup>	10.7 $\pm$ 0.9	10.7 $\pm$ 0.7	9.3 $\pm$ 0.7

- <sup>a</sup> Each value is the mean (mg/dl)  $\pm$ S.E., n = 9 per group.
- <sup>b</sup> Significantly different from the AIN-76A value: 10% reduction,  $p < 0.05$ .
- <sup>c</sup> Significantly different from the AIN-76A value: 14% reduction,  $p < 0.002$ .
- <sup>d</sup> HDL-C = high density lipoprotein cholesterol.
- <sup>e</sup> LDL-C = low density lipoprotein cholesterol.
- <sup>f</sup> Significantly different from the AIN-76A value: 30% reduction,  $p < 0.05$ .
- <sup>g</sup> VLDL-C = very low density lipoprotein cholesterol.

As shown in the Table 1 above, dietary glucarate significantly and in a dose dependent fashion reduced serum levels of total cholesterol. The LDL cholesterol

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reduction by glucarate (35 mmol/kg diet) was also significant. There were no significant differences in triglyceride, HDL-C or VLDL-C levels.

5 Study of cytokinetics of colonic and small intestine  
mucosa in the two dietary groups (Table 2) revealed that  
the rats fed the glucarate containing AIN-76A diet (35  
mmol/kg) had significantly lower values for labeling  
indices and position of the uppermost labeled cells than  
10 the corresponding values for the AIN-76A control group.  
There was no significant difference in colonic crypt  
height.

15 Table 2  
Cytokinetics of Colonic and Small Intestine  
Mucosa in 55-Day-Old Female Sprague-Dawley Rats  
Fed AIN-76A and Glucarate-Containing AIN-76A Diets<sup>a</sup>

	AIN-76A	Colon		Small Intestine	
		AIN-76A	+Glucarate <sup>b</sup>	AIN-76A	+Glucarate <sup>b</sup>
25 Crypt column height (cells)	33.1±0.6	32.7±0.6		81.4±1.3	90.9±1.4
30 Labeling index (per crypt column)	4.4±0.5	2.8±0.2 <sup>c</sup>		9.4±0.3	7.1±0.4 <sup>d</sup>
35 Highest labeled cell position	6.1±0.7	5.1±0.6 <sup>c</sup>		19.7±1.5	14.8±1.6 <sup>e</sup>

40 <sup>a</sup> Mean ± S.E.

<sup>b</sup> 35 mmol/kg diet.

<sup>c</sup> 36% reduction, p<0.005.

<sup>d</sup> 25% reduction, p<0.0005.

<sup>e</sup> p< 0.025.

45

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Example 2  
Effect of Dietary Glucarate on  
Azoxymethane-Induced Colon Tumorigenesis

5           Six week-old male Sprague-Dawley rats received a  
 single subcutaneous injection of azoxymethane (15mg/kg  
 body weight) (22). Rats were fed normal chow diets  
 containing 140 mmol/kg of either calcium glucarate or  
 calcium gluconate (negative calcium control) beginning 1  
 10       week before carcinogen administration. Animals were  
 sacrificed 8 months post-carcinogen treatment and  
 evaluated for the presence of tumors.

15                           Table 3  
 Inhibition of Azoxymethane-Induced Colon  
 Tumorigenesis by Dietary Glucarate

Treatment	Rats with Tumors (%)				Tumors per Rat		
	No. of Rats	Small Intestine	Colon	Total	Small Intestine	Colon	Total
Calcium Gluconate <sup>a</sup> (Control)	17	2(11.7)	8(47.0)	10(58.8)	0.12±0.10	0.53±0.05	0.65±0.07
Calcium Glucarate <sup>a</sup>	16	0	1(6.2) <sup>b</sup>	1(6.2) <sup>b</sup>	0	0.06±0.01 <sup>c</sup>	0.06±0.01 <sup>c</sup>

<sup>a</sup> 140 mmol/kg diet.

<sup>b</sup> Significantly different from control group:  $p < 0.005$ .

<sup>c</sup> Significantly different from control group:  $p < 0.05$ .

35           As shown in Table 3, dietary glucarate (140 mmol/kg  
 diet) markedly inhibited azoxymethane-induced  
 tumorigenesis in both the small intestine and colon of  
 40       the rat. There was no significant difference in tumor  
 incidence or multiplicity between rats fed normal chow  
 and the same chow with the calcium gluconate supplement  
 of 140 mmol/kg. The calcium content itself, increased by  
 0.56% in the calcium glucarate or gluconate supplemented  
 45       diets, had no effect on rat colon tumorigenesis. It was

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previously shown (23) that calcium gluconate inhibits colon carcinogenesis only when high fat diets are fed to rats.

5           Thus, it is demonstrated that preparations containing glucaric acid significantly reduce serum cholesterol levels without increasing the risk of colon cancer. This appears due to glucarate's surprising antiproliferative effects.

10

Example 3  
Vitamin and Mineral Mixtures

15           The contents of the AIN-76 Mineral Mixture and the AIN-76A Vitamin Mixture are shown in Tables 4 and 5, respectively. These mineral and vitamin mixtures, known from the prior art, were used to prepare the AIN-76A diet used as control diet in Example 1.

20

Table 4  
AIN-76 Mineral Mixture\*

	Ingredient	g/kg mixture
25	Calcium phosphate, dibasic ( $\text{CaHPO}_4$ )	500.00
	Sodium chloride ( $\text{NaCl}$ )	74.00
	Potassium citrate, monohydrate ( $\text{K}_3\text{C}_6\text{H}_5\text{O}_7 \cdot \text{H}_2\text{O}$ )	220.00
	Potassium sulfate ( $\text{K}_2\text{SO}_4$ )	52.00
30	Magnesium oxide ( $\text{MgO}$ )	24.00
	Manganum carbonate (43-48% Mn)	3.50
	Ferric citrate (16-17% Fe)	6.00
	Zinc carbonate (70% $\text{ZnO}$ )	1.60
	Cupric carbonate (53-55% Cu)	0.30
35	Potassium iodate ( $\text{KIO}_3$ )	0.01
	Sodium selenite ( $\text{Na}_2\text{SeO}_3 \cdot 5\text{H}_2\text{O}$ )	0.01
	Chromium potassium sulfate ( $\text{CrKSO}_4 \cdot 12\text{H}_2\text{O}$ )	0.55
40	Sucrose, finely powdered	118.00

\*To be used at 3.5% of the diet (Journal of Nutrition 107:1340-1348, 1977).

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Table 5  
AIN-76 Vitamin Mixture<sup>a</sup>

	Vitamin	g/kg mixture
5		
	Thiamine.HCl	0.60
	Riboflavin	0.60
	Pyridoxine.HCl	0.70
10	Niacin	3.00
	Calcium Pantothenate	1.60
	Folic acid	0.20
	D-Biotin	0.02
	Vitamin B <sub>12</sub> (0.1%)	1.00
15	Retinyl palmitate (500,000 U/g)	0.80
	dl- $\alpha$ -Tocopherol acetate (500 U/g)	10.00
	Cholecalciferol (400,000 U/g)	0.25
	Menadione sodium bisulfite	0.08
20	Sucrose, finely powdered	981.15

<sup>a</sup>To be used at 1% of diet (Journal of Nutrition 107:1340-1348, 1977; 110:1726,1980).

25

Example 4Mineral Formulas With Glucarate

The contents of four mineral formulas containing glucarate are shown in Table 6. These formulas were used to prepare the modified AIN-76A diets used as experimental diets in Example 1 (formulas 1 and 2) and Example 6 (formulas 3 and 4).

Table 6  
Glucarate-Containing Mineral Formulas<sup>a</sup>

5	Ingredient	g/kg mixture			
		Formula 1	Formula 2	Formula 3	Formula 4
10	Calcium phosphate, dibasic (CaHPO <sub>4</sub> )	366.00	433.00	500.00	500.00
	Calcium D-glucarate (CaC <sub>6</sub> H <sub>8</sub> O <sub>8</sub> ·3.5H <sub>2</sub> O)	300.00	150.00 <sup>c</sup>	---	---
	Sodium chloride (NaCl)	74.00	74.00	74.00	74.00
	Potassium citrate, monohydrate (K <sub>3</sub> C <sub>6</sub> H <sub>5</sub> O <sub>7</sub> ·H <sub>2</sub> O)	---	110.00	100.00	168.00
15	Potassium phosphate dibasic (K <sub>2</sub> HPO <sub>4</sub> )	172.00	86.00	---	---
	Potassium hydrogen Dglucarate (KC <sub>6</sub> H <sub>7</sub> O <sub>8</sub> )	---	---	238.00 <sup>b</sup>	119.00 <sup>c</sup>
	Potassium sulfate (K <sub>2</sub> SO <sub>4</sub> )	52.00	52.00	52.00	52.00
	Magnesium oxide (MgO)	24.00	24.00	24.00	24.00
20	Magnesium carbonate (43-48% Mn)	3.50	3.50	3.50	3.50
	Ferric citrate (16-17% Fe)	6.00	6.00	6.00	6.00
	Zinc carbonate (70% ZnO)	1.60	1.60	1.60	1.60
	Cupric carbonate (53-55% Cu)	0.30	0.30	0.30	0.30
25	Potassium iodate (KIO <sub>3</sub> )	0.01	0.01	0.01	0.01
	Sodium selenite (Na <sub>2</sub> SeO <sub>3</sub> ·5H <sub>2</sub> O)	0.01	0.01	0.01	0.01
	Chromium potassium sulfate (CrKSO <sub>4</sub> ·12H <sub>2</sub> O)	0.55	0.55	0.55	0.55
	Sucrose, finely powdered	---	59.00	---	51.00

<sup>a</sup> To be used at 3.5% of the diet.

<sup>b</sup> 34 mmoles of glucarate per kg diet.

<sup>c</sup> 17 mmoles of glucarate per kg diet.



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Example 5Antiproliferative Effect of Nutritional Formulas  
Containing glucarate

5           Two modified AIN-76A diet at the concentration of 17  
or 34 mmol/kg diet as described in Examples 1 and 4.  
Specifically, 35 g of the glucarate-containing mineral  
Formula 1 or 2 (see Table 6) and 10 g of the AIN-76A  
vitamin mixture (see Table 5) were used per 1 kg AIN-76A  
10 diet. Two other experimental diets were prepared by simply  
supplementing the AIN-76A diet with 70 mmol/kg diet of  
calcium D-glucarate or calcium L-tartrate (negative  
calcium control). Female virgin Sprague-Dawley rats were  
fed the AIN-76A diet, the same diet plus calcium D-  
15 glucarate or calcium L-tartrate, or the modified AIN-76A  
diets beginning at 40 days of age. After 4 weeks on  
their respective diets the rats were sacrificed and DNA  
labeling indices were measured as described in Example 1.

20           As shown in Table 7, when calcium D-glucarate was  
incorporated into a mineral composition at the  
concentration of 34 mmol/kg diet, the DNA synthesis-  
reducing effect of this formula on the mammary gland  
epithelium was 3.5-4 times greater than that of the 2-  
25 fold higher concentration (70 mmol/kg diet) of calcium D-  
glucarate used simply as the additive. This result is  
unexpected and proves the benefit of use of glucarate as  
a component of mineral and vitamin formulas. Calcium  
alone had some effect on the mammary gland and colon  
30 epithelia but not on the urinary bladder epithelium.

Table 7  
Effect of Dietary Glucarate on DNA Labeling Index in Female Virgin Sprague-Dawley Rats

	Content (mmol/kg diet)		Labeling Index (% or per colon crypt)*			
	Diet	Glucarate	Calcium	Mammary Gland Buds	Ducts	Colon Urinary Bladder
5						
10						
15	AIN-76A	None	130	19.97 ± 1.25*	13.42 ± 1.19	11.12 ± 0.89
	AIN-76A +Ca					
20	Tartrate	None	200	15.27 ± 0.66	7.60 ± 0.57	8.21 ± 1.01
	AIN-76A +Ca					
	Glucarate	70	200	2.85 ± 0.90	0.57 ± 0.15	4.58 ± 0.36*
25	Modified AIN-76A with glucarate	34	130	0.81 ± 0.15	0.24 ± 0.10	4.19 ± 0.54*
30						

\* Mean ± Student's t-tests were performed in all possible diet comparisons. For all comparisons but those marked with asterisks, the differences were significant (the p-values ranged from 0.0005 to 0.025).

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Example 6Hypocholesterolemic effect of Glucarate-  
Containing Nutritional Formulas

5           A normal fat diet (pelleted corn starch AIN-76A  
diet) and a high fat diet containing 5% and 20% fat,  
respectively, were prepared as described in the prior art  
(Dyets, Inc. 1981/1988 catalog: Experimental Diets &  
Ingredients for Laboratory Animals). Two high fat diets  
10 were prepared by incorporating potassium hydrogen D-  
glucarate at the concentration of 17 or 34 mmol/kg diet  
using the mineral formulas 3 and 4 as described in  
Example 4 (see Table 6). Female virgin Sprague-Dawley  
rats were fed these experimental diets or control diets  
15 for 4 weeks beginning at 44 days of age. The rats were  
sacrificed and the blood was assayed for total  
cholesterol, total triglycerides, HDL-C, LDL-C and VLDL-C  
as described in Example 1. The results are shown in  
Table 8.

20

The hypercholesterolemic high fat diet increased the  
serum levels of total cholesterol and LDL cholesterol  
1.2-fold and 2.3-fold, respectively. However, the  
increased total cholesterol and LDL cholesterol levels  
25 were reduced by 12% ( $p < 0.05$ ) and 35% ( $0.02$ ) respectively  
by using the glucarate mineral Formula 3 of Example 4 (34  
mmol glucarate per kg high fat diet).

**Table 8**  
**Effect of Dietary Glucarate on Serum Cholesterol Levels<sup>a</sup> in Female Sprague-Dawley Rats**  
**Fed Hypercholesterolemic Diets**

Diet	Glucarate (mmol/kg diet)	Fat (%)	Total Cholesterol	Total Triglycerides	HDL-C <sup>b</sup>	LDL-C <sup>c</sup>	VLDL-C <sup>d</sup>
10	NFD <sup>e</sup>	5	87.0±5.6	26.8±4.8	71.8±7.7	10.0±2.2	5.1±1.1
	HFD <sup>f</sup>	20	105.6±4.5	31.0±2.4	76.1±3.8	23.3±1.4	6.1±0.4
	HFD with Glucarate	34	92.4±4.1 <sup>g</sup>	25.7±1.7	72.3±3.3	15.1±1.4 <sup>h</sup>	5.0±0.3
15	HFD with glucarate	20	101.3±5.4	32.1±3.7	73.4±3.1	21.6±2.1	6.3±0.8

<sup>a</sup>Each value is the mean (mg/dl) ±S.E.; n=7.

<sup>b</sup>HDL-C = high density lipoprotein cholesterol.

<sup>c</sup>LDL-C = low density lipoprotein cholesterol.

<sup>d</sup>VLDL-C = Very low density lipoprotein cholesterol.

<sup>e</sup>NFD = normal fat diet (corn starch AIN-76A diet; J. Nutr. 107:1341, 1977; 110:1726, 1980) containing 5% corn oil.

<sup>f</sup>HFD = high fat diet containing 20% corn oil.

<sup>g</sup>Significantly different from the high fat diet value: 12% reduction (p<0.05).

<sup>h</sup>Significantly different from the high fat diet value: 35% reduction (p<0.02).

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Example 7Pharmaceutical Formulas Containing Glucarate

The chemical contents and vitamin and mineral contents of two pharmaceutical formulas containing glucarate are shown in Table 9 and 10, respectively. Both formulas contain magnesium and potassium and vitamin D. The calcium to phosphorus ratios remain within the physiologically required range of 1.3 to 1 or 1 to 1. Calcium D-glucarate is used as a source of glucarate.

Table 9Chemical Content of Two Pharmaceutical Formulas with Glucarate

Active Ingredient	Amount <sup>b</sup>	
	Formula 1 <sup>c</sup>	Formula 2 <sup>d</sup>
Cholecalciferol	1.25 µg	1.25 µg
Calcium Phosphate, dibasic (CaHPO <sub>4</sub> )	374.15 mg	374.15 mg
Calcium D-glucarate (CaC <sub>6</sub> H <sub>8</sub> O <sub>8</sub> 4 H <sub>2</sub> O)	320.20 mg	320.20 mg
Potassium phosphate, dibasic (K <sub>2</sub> HPO <sub>4</sub> )	363.50 mg	169.00 mg
Magnesium oxide (MgO)	83.90 mg	82.90 mg

<sup>a</sup> For vitamin and mineral content see Table 10.

<sup>b</sup> Per tablet, capsule, caplet or wafer.

<sup>c</sup> Calcium to phosphorus ratio 1 to 1.

<sup>d</sup> Calcium to phosphorus ratio 1.3 to 1.

**Table 10**  
**Vitamin and Mineral Content of Two Pharmaceutical Formulas with Glucarate<sup>a</sup>**

	Vitamin or Mineral	Formula 1 <sup>b</sup>		Formula 2 <sup>c</sup>	
		Amount <sup>d</sup>	% U.S. RDA <sup>e</sup>	Amount <sup>d</sup>	% U.S. RDA <sup>e</sup>
10	Vitamin D	50 IU	12.5	50 IU	12.5
15	Calcium	150 mg	12.5	150 mg	12.5
	Phosphorus	150 mg	12.5	115 mg	9.6
20	Magnesium	50 IU	12.5	50 mg	12.5
	Potassium	163 mg	N.D. <sup>f</sup>	76 mg	N.D. <sup>f</sup>
25	Glucarate	209 mg	N.D. <sup>f</sup>	209 mg	N.D. <sup>f</sup>

<sup>a</sup> For chemical content see Table 9.

<sup>b</sup> Calcium to phosphorus ratio 1 to 1.

<sup>c</sup> Calcium to phosphorus ratio 1.3 to 1.

<sup>d</sup> Per tablet, capsule, caplet or wafer. The highest recommended dose (Recommended Dietary Allowances, 10th Edition, NAP, Washington, D.C. 1989).

<sup>e</sup> U.S. Recommended Daily Allowance has not been established.

<sup>f</sup> N.D. = Not Determined.

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Example 8A Vitamin and Mineral Supplement with Glucarate

Table 11 shows the vitamin and mineral content of a pharmaceutical formula with glucarate provided in the form of potassium hydrogen D-glucarate.

Table 11

A Vitamin and Mineral Pharmaceutical Formula with Glucarate

15	Vitamin or Mineral	Amount <sup>a</sup>	% U.S. RDA <sup>b</sup>
20	Vitamin D <sup>c</sup>	50 IU	12.5
20	Calcium <sup>d</sup>	150 mg	12.5
25	Phosphorus <sup>e</sup>	115 mg	12.5
25	Magnesium <sup>f</sup>	50 mg	12.5
30	Potassium <sup>g</sup>	39 mg	N.D. <sup>h</sup>
30	Glucarate <sup>g</sup>	209 mg	N.D. <sup>h</sup>

<sup>a</sup> Per tablet, capsule, caplet or wafer.

<sup>b</sup> The highest dose recommended (Recommended Dietary Allowances, 10th Edition, NAP, Washington, D.C., 1989).

<sup>c</sup> As cholecalciferol (1.25 µg).

<sup>d</sup> As calcium phosphate, dibasic (510.2 mg).

<sup>e</sup> As calcium phosphate, dibasic (see above). Calcium to phosphate ratio 1.3 to 1.

<sup>f</sup> As magnesium oxide (82.90 mg).

<sup>g</sup> As potassium hydrogen D-glucarate (248.2 mg).

<sup>h</sup> N.D. = Not Determined.

Example 9

Multi-Vitamin and Multi-Mineral Formula  
Containing Glucarate

The contents of multi-vitamin and mineral formula with glucarate designed to provide recommended dietary allowances of vitamins, minerals and trace elements, is shown in Table 12. Eight tablets, capsules, caplets or wafers, two of them to be taken at breakfast, lunch, dinner, and supper, provide 100% RDA.

Table 12

A Multi-Vitamin and Multi-Mineral Formula  
with Glucarate

5			
	Vitamin, Mineral or Trace Element	Amount <sup>a</sup>	% U.S. RDA <sup>b</sup>
10	Vitamin A <sup>c</sup>	162.5 RE	12.5
	Vitamin D <sup>d</sup>	50.0 IU	12.5
	Vitamin E <sup>e</sup>	1.5 $\alpha$ -TE	12.5
	Vitamin K	10.0 $\mu$ g	12.5
	Vitamin C	12.0 mg	12.5
15	Thiamin	0.2 mg	12.5
	Riboflavin	225.0 $\mu$ g	12.5
	Niacin <sup>f</sup>	2.5 NE	12.5
	Vitamin B <sub>6</sub>	275.0 $\mu$ g	12.5
	Folate	50.0 $\mu$ g	12.5
20	Vitamin B <sub>12</sub>	325.0 ng	12.5
	Biotin	12.5 $\mu$ g	12.5 <sup>g</sup>
	Panthothenic acid	875.0 $\mu$ g	12.5
	Calcium <sup>h</sup>	150.0 mg	12.5
	Phosphorus <sup>i</sup>	150.0 mg	12.5
25	Magnesium	50.0 mg	12.5
	Iron		3,750.02 $\mu$ g
	Zinc		1,875.02 $\mu$ g
	Iodine	25.0 $\mu$ g	12.5
	Selenium	9.5 $\mu$ g	12.5
30	Copper	375.0 $\mu$ g	12.5 <sup>g</sup>
	Manganese	625.0 $\mu$ g	12.5 <sup>g</sup>
	Fluoride	500.0 $\mu$ g	12.5 <sup>g</sup>
	Chromium	25.0 $\mu$ g	12.5 <sup>g</sup>
	Molybdenum	32.0 $\mu$ g	12.5 <sup>g</sup>
35	Potassium <sup>j</sup>	163.0 mg	N.D. <sup>k</sup>
	Glucarate <sup>l</sup>	209.0 mg	

<sup>a</sup>Per tablet, capsule, caplet or wafer.

40 <sup>b</sup>The highest dose recommended (Recommended Dietary Allowances, 10th Edition, NAP, Washington, D.C., 1989).

<sup>c</sup>1 Retinol Equivalent (RE) = 1  $\mu$ g retinol or 6  $\mu$ g  $\beta$ -carotene or an equivalent amount of a retinoic acid compound.

<sup>d</sup>As cholecalciferol. 10  $\mu$ g cholecalciferol = 400 IU of vitamin D.

<sup>e</sup> $\alpha$ -Tocopherol Equivalent ( $\alpha$ -TE) = 1 mg d- $\alpha$ -tocopherol.

45 <sup>f</sup>1 Niacin Equivalent (NE) = 1 mg of niacin.

<sup>g</sup>The highest estimated safe or adequate dose (*ibid.*).

<sup>h</sup>As calcium phosphate, dibasic (374.15 mg) and calcium D-glucarate tetrahydrate (320.2 mg).

50 <sup>i</sup>As calcium phosphate, dibasic (see above) and potassium phosphate, dibasic (363.50 mg). Calcium to Phosphorus ratio 1 to 1.

<sup>j</sup>As potassium phosphate, dibasic (see above).

<sup>k</sup>N.D. = Not Determined.

<sup>l</sup>As calcium D-glucarate (see above).



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Example 10High-Potency Multi-Vitamin and Multi-Mineral Formula Containing Glucarate

5 The contents of high-potency multivitamin and mineral disease-preventative formula with glucarate is shown in Table 13. Four tablets or packets, each to be taken at breakfast, lunch, dinner and supper, provide shown % RDA of vitamins and minerals.

10

Table 13  
A High Potency Multi-Vitamin and Mineral Formula with Glucarate

15	Vitamin or Mineral	Amount <sup>a</sup>	%U.S.RDA <sup>b</sup>
	Vitamin A <sup>c</sup>	1,300.0RE	100
	Vitamin D <sup>d</sup>	400.0IU	100
	Vitamin E <sup>e</sup>	48.0 $\alpha$ -TE	400
20	Vitamin C	768.0 mg	800
	Thiamin	40.0 mg	2500
	Riboflavin	4,140.0 $\mu$ g	230
	Niacin <sup>f</sup>	40.0 NE	200
	Vitamin B <sub>6</sub>	44.0 mg	2000
25	Folate	400.0 $\mu$ g	100
	Vitamin B <sub>12</sub>	41.6 $\mu$ g	1600
	Pantothenic acid	56.0 mg	800 <sup>g</sup>
	Calcium <sup>h</sup>	600.0 mg	50
	Phosphorus <sup>i</sup>	600.0 mg	50
30	Magnesium	200.0 mg	50
	Zinc	15.0 mg	100
	Selenium	76.0 $\mu$ g	100
	Potassium <sup>j</sup>	652.0 mg	N.D. <sup>k</sup>
	Glucarate	832.0 mg	N.D. <sup>k</sup>

35

<sup>a</sup> Per four tablets or packets.

<sup>b</sup> The highest dose recommended (Recommended Dietary Allowances, 10th Edition, NAP, Washington, D.C., 1989).

40 <sup>c</sup> 1 Retinol Equivalent (RE) = 1  $\mu$ g retinol or 6 $\mu$   $\beta$ -carotene, or an equivalent amount of a retinoic acid compound.

<sup>d</sup> As cholecalciferol. 10  $\mu$ g cholecalciferol = 400 IU of Vitamin D.

<sup>e</sup>  $\alpha$ -Tocopherol Equivalent ( $\alpha$ -TE) = 1 mg d- $\alpha$ -tocopherol.

<sup>f</sup> 1 Niacin Equivalent (NE) = 1 mg of niacin.

<sup>g</sup> The highest estimated safe or adequate dose (*ibid.*).

45 <sup>h</sup> As calcium phosphate, dibasic (1,496.6 mg) and calcium D-glucarate, tetrahydrate, (1,280.0 mg).

<sup>i</sup> As calcium phosphate, dibasic (see above) and potassium phosphate, dibasic (1,454.0 mg). Calcium to phosphorus ratio 1 to 1.

<sup>j</sup> As potassium phosphate, dibasic (see above).

50

<sup>k</sup> N.D. = Not Determined.

<sup>l</sup> As calcium D-glucarate (see above).

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Example 11Glucarate-Containing Chemically Defined Diet  
for Enteral Nutrition

- 5        The contents of a chemically defined diet with glucarate is shown in Table 14. This is an example of a nutritionally complete, elemental diet for enteral nutrition. Table 15 describes acceptable ranges of these components.

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Table 14A Chemically Defined Diet with Glucarate

5	Ingredient	Amount <sup>a</sup>	% U.S. RDA <sup>b</sup>
10	<u>Macroconstituents:</u>		
	Amino Acids (Free)	37.1 g	
	Carbohydrates (Predigested)	407.4 g	
15	Fat	2.6 g	
	Linoleic acid	2.1 g	
	<u>Vitamins, Minerals, Electrolytes, Trace Elements:</u>		
20	Vitamin A <sup>c</sup>	1300.0 RE	100
	Vitamin D <sup>d</sup>	400.0 IU	100
	Vitamin E <sup>e</sup>	12.0 α-TE	100
	Vitamin K	80.0 mg	100
25	Vitamin C	96.0 mg	100
	Thiamin	1.6 mg	100
	Riboflavin	1.8 mg	100
	Niacin <sup>f</sup>	20.0 NE	100
	Vitamin B <sub>6</sub>	2.2 mg	100
30	Folate	400.0 μg	100
	Vitamin B <sub>12</sub>	2.6 mg	100
	Biotin	100.0 μg	100 <sup>g</sup>
	Pantothenic acid	7.0 mg	100 <sup>g</sup>
	Calcium <sup>h</sup>	1,200.0 mg	100
35	Phosphorus <sup>i</sup>	1,200.0 mg	100
	Magnesium	400.0 mg	100
	Iron	30.0 mg	100
	Zinc	15.0 mg	100
	Iodine	200.0 μg	100
40	Selenium	75.0 μg	100
	Copper	3.0 mg	100 <sup>g</sup>
	Manganese	5.0 mg	100 <sup>g</sup>
	Fluoride	1.0 μg	100 <sup>g</sup>
	Chromium	200.0 μg	100 <sup>g</sup>
45	Molybdenum	250.0 μg	100 <sup>g</sup>
	Choline	73.3 mg	N.D. <sup>j</sup>
	Sodium	842.4 mg	N.D.
	Potassium <sup>k</sup>	2,110.0 mg	N.D.
	Chloride	1,710.0 mg	N.D.
50	Acetate	995.0 mg	N.D.
	Glucarate <sup>l</sup>	3,525.0 mg	N.D.

55      <sup>a</sup>Per six packets. One packet to be diluted with water to a total standard dilution volume of 300 ml.

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- <sup>b</sup>The highest dose recommended (Recommended Dietary Allowances, 10th Edition, NAP, Washington, D.C., 1989).
- 5 <sup>c</sup>1 Retinol Equivalent (RE) = 1  $\mu$ g retinol or 6  $\mu$ g  $\beta$ -carotene or an equivalent amount of a retinoic acid compound.
- <sup>d</sup>As cholecalciferol. 10  $\mu$ g cholecalciferol = 400 IU of vitamin D.
- 10 <sup>e</sup> $\alpha$ -Tocopherol Equivalent ( $\alpha$ -TE) = 1 mg d- $\alpha$ -tocopherol.
- <sup>f</sup>1 Niacin Equivalent (NE) = 1 mg of niacin.
- <sup>g</sup>The highest estimated safe or adequate dose (*ibid.*).
- <sup>h</sup>As calcium phosphates.
- <sup>i</sup>As calcium and potassium phosphates.
- <sup>j</sup>N.D. = Not Determined.
- 15 <sup>k</sup>As potassium phosphate and potassium hydrogen D-glucarate.
- <sup>l</sup>As potassium hydrogen D-glucarate.

20

Table 15

A Chemically Defined Diet with Glucarate

	7-15% by weight of Amino Acids
5	76-86% by weight of Carbohydrates
	0.4-1.2% by weight of Fat
	0.4-1.0% by weight of Linoleic acid, and
	1,200.0-1,800.0 RE of Vitamin A
	400.0-600.0 IU of Vitamin D
10	12.0-18.0 $\alpha$ -TE of Vitamin E
	80.0-120.0 mg of Vitamin K
	96.0-480.0 mg of Vitamin C
	1.6-3.2 mg of Thiamin
	1.8-3.6 mg of Riboflavin
15	20.0-40.0 NE of Niacin
	2.2-4.4 mg of Vitamin B <sub>6</sub>
	400.0-800.0 $\mu$ g of Folate
	2.6-5.2 mg of Vitamin B <sub>12</sub>
	100.0-200.0 $\mu$ g of Biotin
20	7.0-14.0 mg of Pantothenic acid
	1,000.0-1,200.0 mg of Calcium
	1,000.0-1,200.0 mg of Phosphorus
	350.0-400.0 mg of Magnesium
	15.0-30.0 mg of Iron
25	15.0-22.5 mg of Zinc
	150.0-200.0 $\mu$ g of Iodine
	50.0-150.0 $\mu$ g of Selenium
	2.0-3.0 mg of Copper
	2.0-5.0 mg of Manganese
30	0-4.0 mg of Fluoride
	0-200.0 $\mu$ g of Chromium
	0-250.0 $\mu$ g of Molybdenum
	72.0-720.0 mg of Choline
	840.0-845.0 mg of Sodium
35	2,110.0-2,400.0 mg of Potassium
	1,620.0-1,710.0 mg of Chloride,
	0-1,000.0 mg of Acetate, and
	1,750.0-7,050.0 mg of Glucarate.

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While the invention is susceptible to various modifications and alternative forms, a specific embodiment thereof has been shown by way of example and was described above in detail. It should be understood, however, that it is not intended to limit the invention to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

The following citations are incorporated in pertinent part by reference herein for the reasons cited above.

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**CLAIMS:**

1. A formulation including glucaric acid or a  
pharmaceutically acceptable salt thereof, for the  
5 prevention or treatment of hypercholesterolemia.
2. The formulation of claim 1 defined as being a  
pharmaceutically acceptable tablet, capsule, caplet,  
10 wafer, suspension, or solution.
3. The formulation of claim 1 wherein the prevention or  
treatment involves enteral administration.  
15
4. The formulation of claim 1 wherein prevention or  
treatment involves intravenous, intraarterial,  
subcutaneous, intramuscular, intralymphatic,  
20 intraperitoneal, or intrapleural administration.
5. The formulation of claim 3 defined further as being  
a sustained release formulation.  
25
6. The formulation of claim 1 wherein said  
pharmaceutically acceptable salt is at least one of  
calcium glucarate, sodium glucarate, potassium hydrogen  
30 glucarate, and magnesium glucarate.
7. The formulation of claim 1 wherein said  
pharmaceutically acceptable salt is at least one of  
35 potassium hydrogen glucarate and calcium glucarate.

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8. A sustained release pharmaceutical formulation including from about 200 mg to about 8,000 mg of glucaric acid or a pharmaceutical acceptable salt thereof, for the prevention or treatment of hypercholesterolemia comprising daily administration to a human having or possibly developing hypercholesterolemia.
9. The formulation of claim 8 defined further as including a multiplicity of vitamins, minerals and micronutrients.
10. A pharmaceutical formulation including glucaric acid or a pharmaceutically acceptable salt thereof for the prevention or treatment of cellular hyperproliferation.
11. The formuolation of claim 10 defined further as being a tablet, capsule, suspension, or solution.
12. A dietary multi-vitamin, mineral and micronutrient formula wherein a glucarate moiety acts as a carrier for minerals such as calcium, magnesium, sodium, and potassium.
13. A dietary multivitamin and mineral supplement comprising:
- Vitamin A
  - Vitamin D
  - Vitamin E
  - Vitamin K
  - Vitamin C
  - Thiamin

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5                   Riboflavin  
                  Niacin  
                  Vitamin B<sub>6</sub>  
                  Folate  
                  Vitamin B<sub>12</sub>  
                  Biotin  
                  Pantothenic acid  
                  Calcium Compound  
                  Phosphorus Compound  
10                  Magnesium Compound  
                  Iron Compound  
                  Zinc Compound  
                  Iodine Compound  
                  Selenium Compound  
15                  Copper Compound  
                  Manganese Compound  
                  Fluoride Compound  
                  Chromium Compound  
                  Molybdenum Compound  
20                  Potassium Compound, and  
                  Glucaric acid or Glucarate.

14. The supplement of claim 13 further defined as  
25 including:

                  0-130,000 RE of Vitamin A  
                  0-40,000 IU of Vitamin D  
                  0-1,200  $\alpha$ -TE of Vitamin E  
30                  0-1,600.0 mg of Vitamin K  
                  0-1,800.0 mg of Vitamin C  
                  0-160.0 mg of Thiamin  
                  0-180.0  $\mu$ g of Riboflavin  
                  0-2,000.0 NE of Niacin  
35                  0-220.0 mg of Vitamin B<sub>6</sub>  
                  0-40.0 mg f Folate  
                  0-260.0  $\mu$ g of Vitamin B<sub>12</sub>

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0-10.0 mg of Biotin  
0-700.0 mg of Pantothenic acid  
0-1,800.0mg of Calcium  
0-1,800.0 mg of Phosphorus  
5 0-1,500.0 mg of Magnesium  
0-1,000.0 mg of Iron  
0-1,500.0 mg of Zinc  
0-20.0 mg of Iodine  
0-7,600.0 µg of Selenium  
10 0-300.0 mg of Copper  
0-500.0 mg of Manganese  
0-400.0 mg of Fluoride  
0-20.0 mg of Chromium  
0-25.6 mg of Molybdenum  
15 0-1,800.0 mg of Potassium, and  
200-8,000.0 mg of Glucaric acid or Glucarate.

15. A daily dietary multivitamin and mineral supplement  
20 comprising:

Vitamin D  
Calcium Compound  
Phosphorus Compound  
25 Magnesium Compound  
Potassium Compound, and  
Glucaric acid or Glucarate.

30 16. The supplement of claim 15 where glucarate is  
potassium hydrogen D-glucarate.

17. The supplement of claim 15 wherein said supplement  
35 further includes in combination:

0-40,000 IU of Vitamin D

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0-1,800.0 mg of Calcium  
0-1,800.0 mg of Phosphorus  
0-1,500.0 mg of Magnesium  
0-1,800.0 mg of Potassium, and  
5 200-8,000 mg of Glucaric Acid or Glucarate.

18. A daily dietary multi-vitamin and mineral supplement  
for a human including:

10

from 200 - 8,000 mg of glucaric acid or a  
pharmaceutically acceptable salt thereof.

15 19. A chemically defined diet for enteral nutrition,  
including:

Amino Acids  
Carbohydrates  
20 Fat  
Linoleic acid  
Vitamin A  
Vitamin D  
Vitamin E  
25 Vitamin K  
Vitamin C  
Thiamin  
Riboflavin  
Niacin  
30 Vitamin B<sub>6</sub>  
Folate  
Vitamin B<sub>12</sub>  
Biotin  
Pantothenic acid  
35 Calcium Compound  
Phosphorus Compound  
Magnesium Compound

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- 5 Iron Compound  
Zinc Compound  
Iodine Compound  
Selenium Compound  
Copper Compound  
Manganese Compound  
Fluoride Compound  
Chromium Compound  
Molybdenum Compound  
10 Choline Compound  
Sodium Compound  
Potassium Compound  
Chloride Compound, and  
Glucaric acid or Glucarate.
- 15 20. A daily supply of the diet of claim 19 further defined as including:
- 20 7-15% by weight of Amino Acids  
76-86% by weight of Carbohydrates  
0.4-1.2% by weight of Fat  
0.4-1.0% by weight of Linoleic acid, and  
1,200.0-1,800.0 RE of Vitamin A  
400.0-600.0 IU of Vitamin D  
25 12.0-18.0  $\alpha$ -TE of Vitamin E  
80.0-120.0 mg of Vitamin K  
96.0-480.0 mg of Vitamin C  
1.6-3.2 mg of Thiamin  
1.8-3.6 mg of Riboflavin  
30 20.0-40.0 NE of Niacin  
2.2-4.4 mg of Vitamin B<sub>6</sub>  
400.0-800.0  $\mu$ g of Folate  
2.6-5.2 mg of Vitamin B<sub>12</sub>  
100.0-200.0  $\mu$ g f Bi tin  
35 7.0-14.0 mg of Pantothenic acid  
1,000.0-1,200.0 mg of Calcium  
1,000.0-1,200.0 mg of Phosphorus

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	350.0-400.0 mg of Magnesium
	15.0-30.0 mg of Iron
	15.0-22.5 mg of Zinc
	150.0-200.0 µg of Iodine
5	50.0-150.0 µg of Selenium
	2.0-3.0 mg of Copper
	2.0-5.0 mg of Manganese
	0-4.0 mg of Fluoride
	0-200.0 µg of Chromium
10	0-250.0 µg of Molybdenum
	72.0-720.0 mg of Choline
	840.0-845.0 mg of Sodium
	2,110.0-2,400.0 mg of Potassium
	1,620.0-1,710.0 mg of Chloride,
15	0-1,000.0 mg of Acetate, and
	1,750.0-7,050.0 mg of Glucarate.

# INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US91/03378

<b>I. CLASSIFICATION F SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC IPC(5): A61K 31/19; A61K 33/42 U.S. : 514/557; 424/602; 424/604		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
U.S.	514/557; 424/602; 424/604	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
Cas-on-Line: glucaric acid and diet?		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>*</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
Y	U.S., A 4,845,123 (WALASZEK ET AL) July 1989. Note abstract, column 6, lines 8-20, claims 3 and 12	1-20
Y	U.S., A 4,740,373 (KESSELMAN ET AL) April 1988. Note column 4, line 1 through column 8, line 43.	9,12-20
Y	U.S. A 4,751,085 (GAULL) June 1988 Note column 3, line 30 - column 7, line 18.	9,12-20
<div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p><sup>*</sup> Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 48%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p> </div> </div>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
22 October 1991	<div style="font-size: 1.5em; font-weight: bold;">01 NOV 1991</div>	
International Searching Authority	Signature of Authorized Officer	
ISA/US	Raymond J. Henley III	